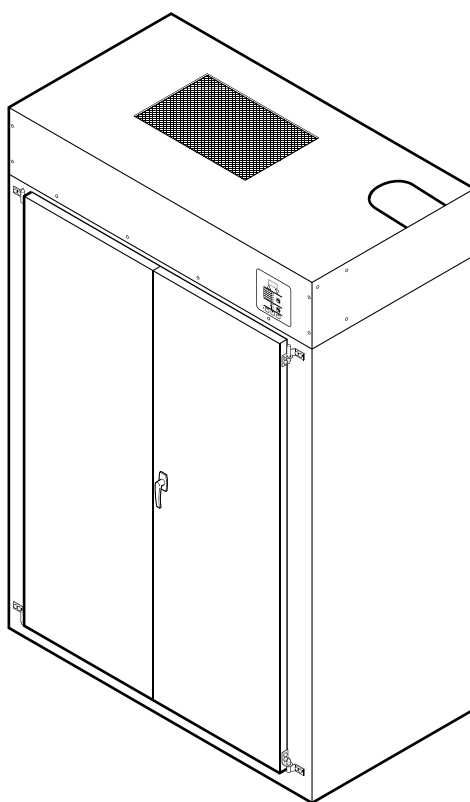


Gear Cabinet

Models Starting Serial No. 0703014106
Through Serial No. 1103000001

Refer to Page 3 for Model Numbers



TMB1274C_FR00262

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate on right side of machine.

Model Identification

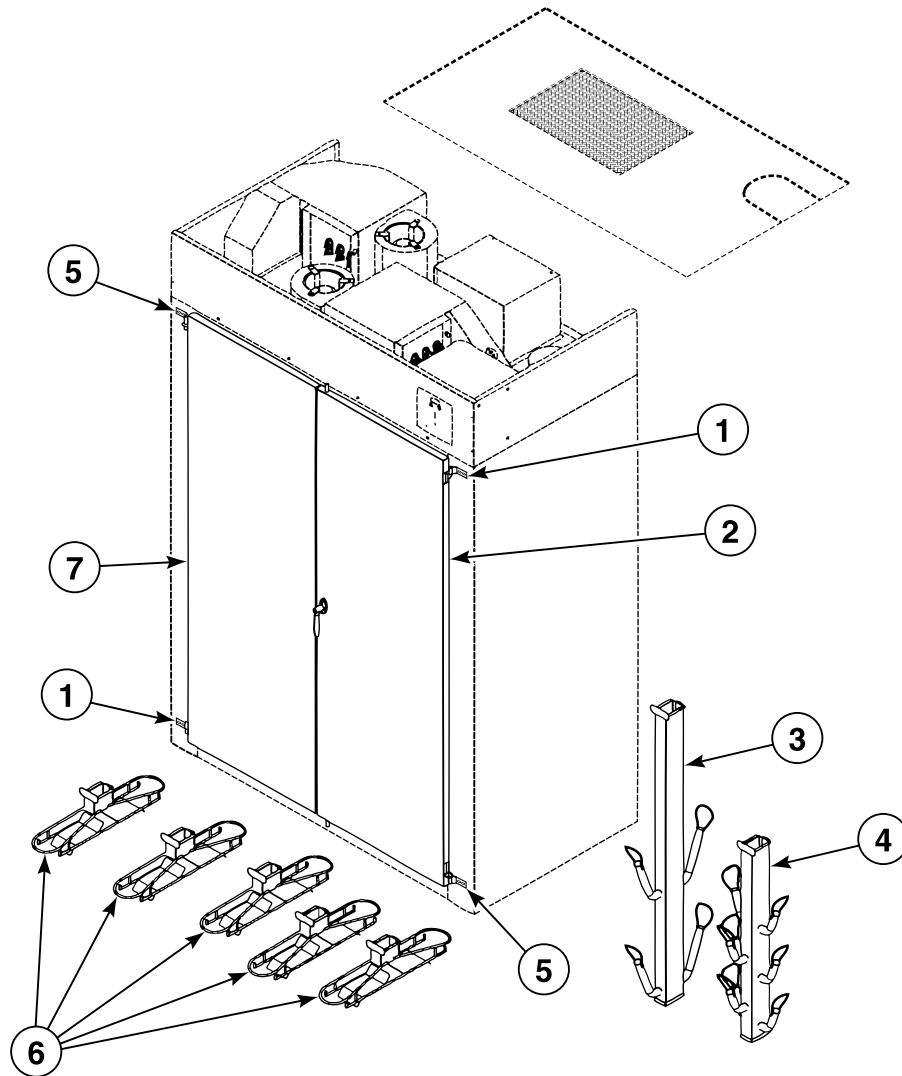
Information in this manual is applicable to these gear cabinet models:

AGC44
AGC45
AGC64
AGC65
AGC75

AGI44
AGI45
AGI64
AGI65
AGI75

AGU44
AGU45
AGU64
AGU65
AGU75

Main Assembly

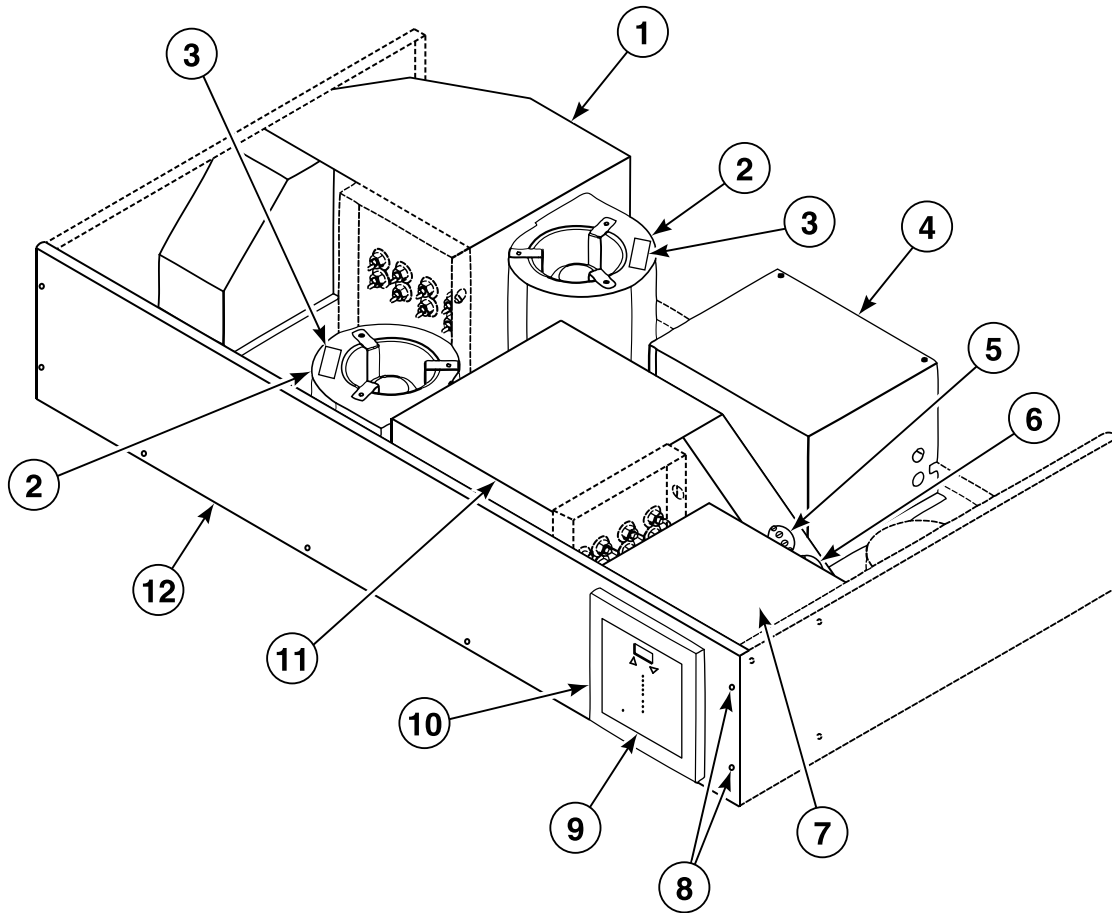


TMB2925P_FR00262

Main Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	FR251	Hose Shelves Kit	2 sets
	FR250	Single Hose Shelf Assembly	
	FR00301	Shelf Support Uprights Kit	For models through 2007; Models starting 2007 come with uprights installed
1	FR204	Hinge	2 required; For top-right and bottom-left
2	FR157P	Door Assembly	Right; Textured paint
	FR157W	Door Assembly	Right; Flat paint
3	FR188P	Boot Hanger	
4	FR135P	Glove Hanger	
5	FR205	Hinge	2 required; For top-left and bottom-right
6	FR197	Coat Holder Weldment	5 required
7	FR156P	Door Assembly	Left; Textured paint
	FR156W	Door Assembly	Left; Flat paint

Bonnet Assembly

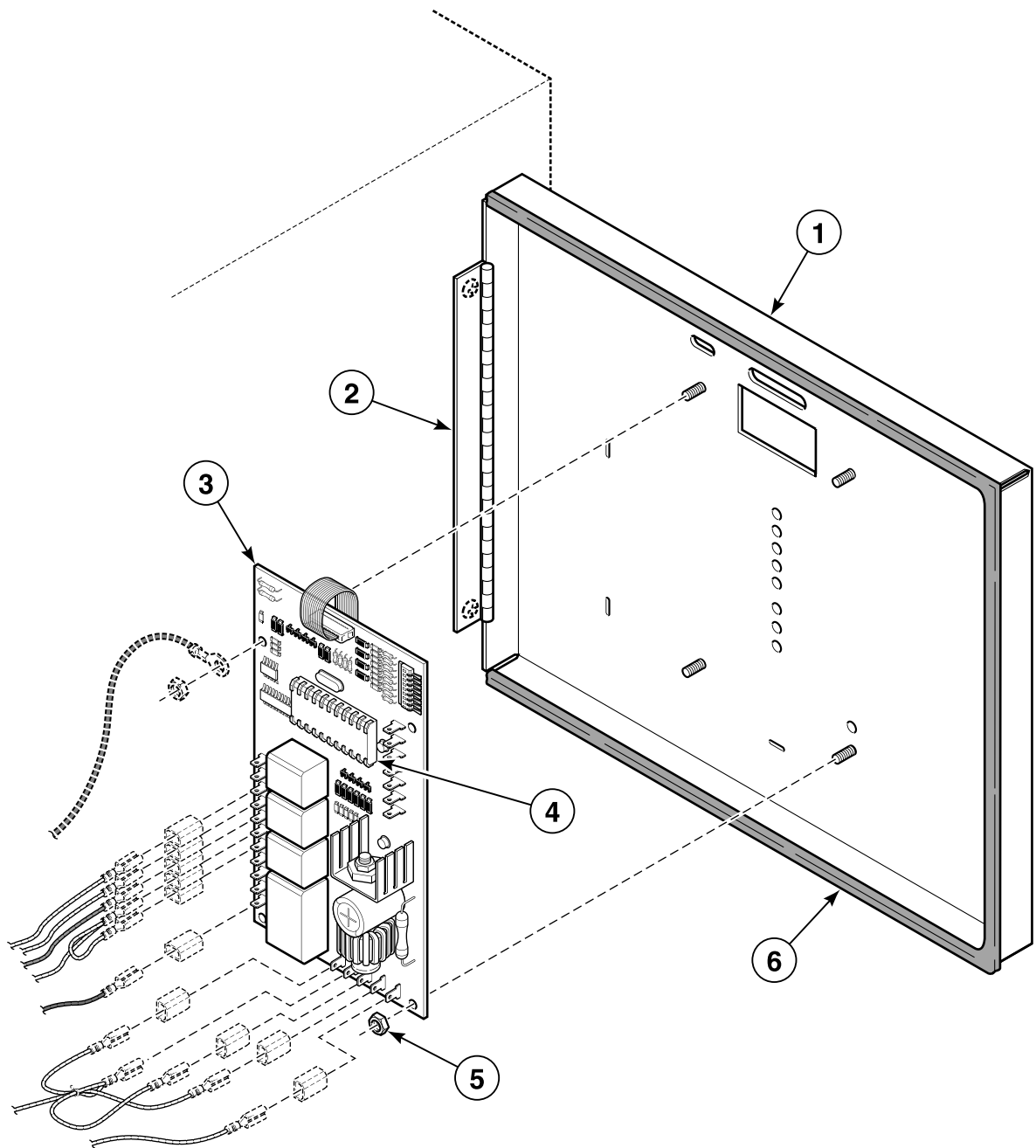


TMB2970P_FR00262

Bonnet Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	70348501	Nameplate	Models AGC44, AGC45, AGC64, AGC65 and AGC75
	M412963	Nameplate Overlay	Models AGU44, AGU45, AGU64, AGU65 and AGU75
	70348601	Nameplate	Models AGI44, AGI45, AGI64, AGI65 and AGI75
	SB-00951-0	Screw	
	70069901	Screw	
1	FR146	Duct Weldment	Left rear
2	FR00331	Motor Blower and Connector Assembly	2 required; CE models
	FR00311	Blower Assembly	2 required; Non-CE models
3	F230693	Counterclockwise Spin Rotation Decal	
4	FR207	Electric Box Weldment	Rear
5	TU11991K	Thermistor Kit	
6	M406412	Limit Thermostat	
7	FR00342	Front Box Weldment	CE models
	FR116	Electric Box Weldment	Front; Non-CE models
8	TU7733	Screw	19 required
9	44037901P	Membrane Switch	
10	FR213	Control Panel Door Weldment	Textured paint
	FR213W	Control Panel Door Weldment	Flat paint
11	FR145	Duct Weldment	Right front
12	FR179	DMP Front Cover	Textured paint
	FR179W	DMP Front Cover	Flat paint

DMP Control Board

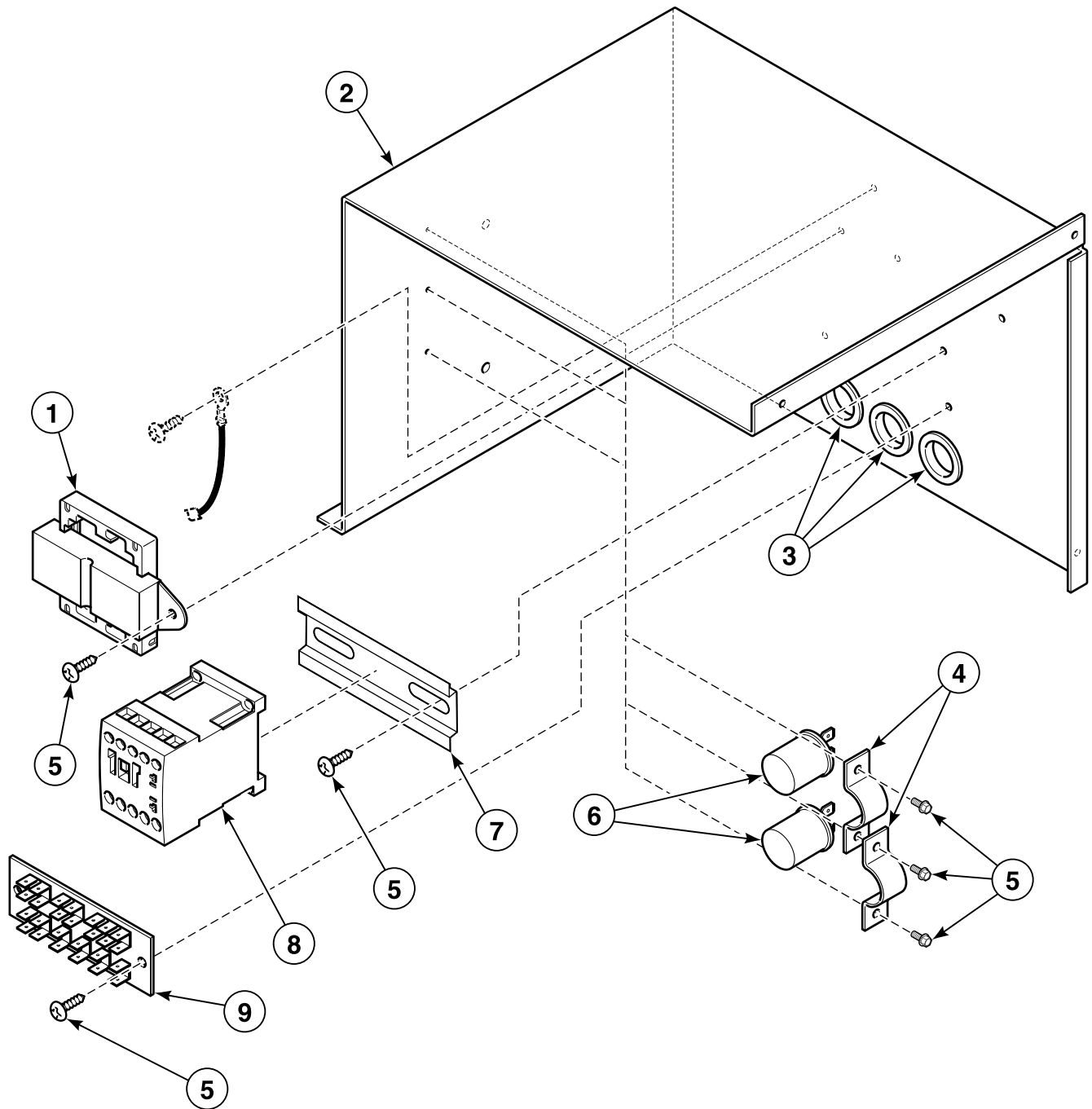


TMB2656P_FR00262

DMP Control Board

REF	PART NO.	DESCRIPTION	COMMENTS
	FR00337	Control Harness	CE models
	FR00281P	Control Harness	Non-CE models
	FR00336	Main Harness	3 Phase; CE models
	FR00260	Main Harness	3 Phase; Non-CE models
	FR00294	Main Harness	1 Phase
	FR00339	Front Control Harness	CE models
1	FR213	Control Panel Door Weldment	Textured paint
	FR213W	Control Panel Door Weldment	Flat paint
2	TUD0179	Control Panel Hinge	
3	FR180	DMP Gear Controller	Includes item 4
4	FR238P	EPROM	
5	29787	Nut	
6	70015713	Gasket	

Front Control Box - Non-CE Models

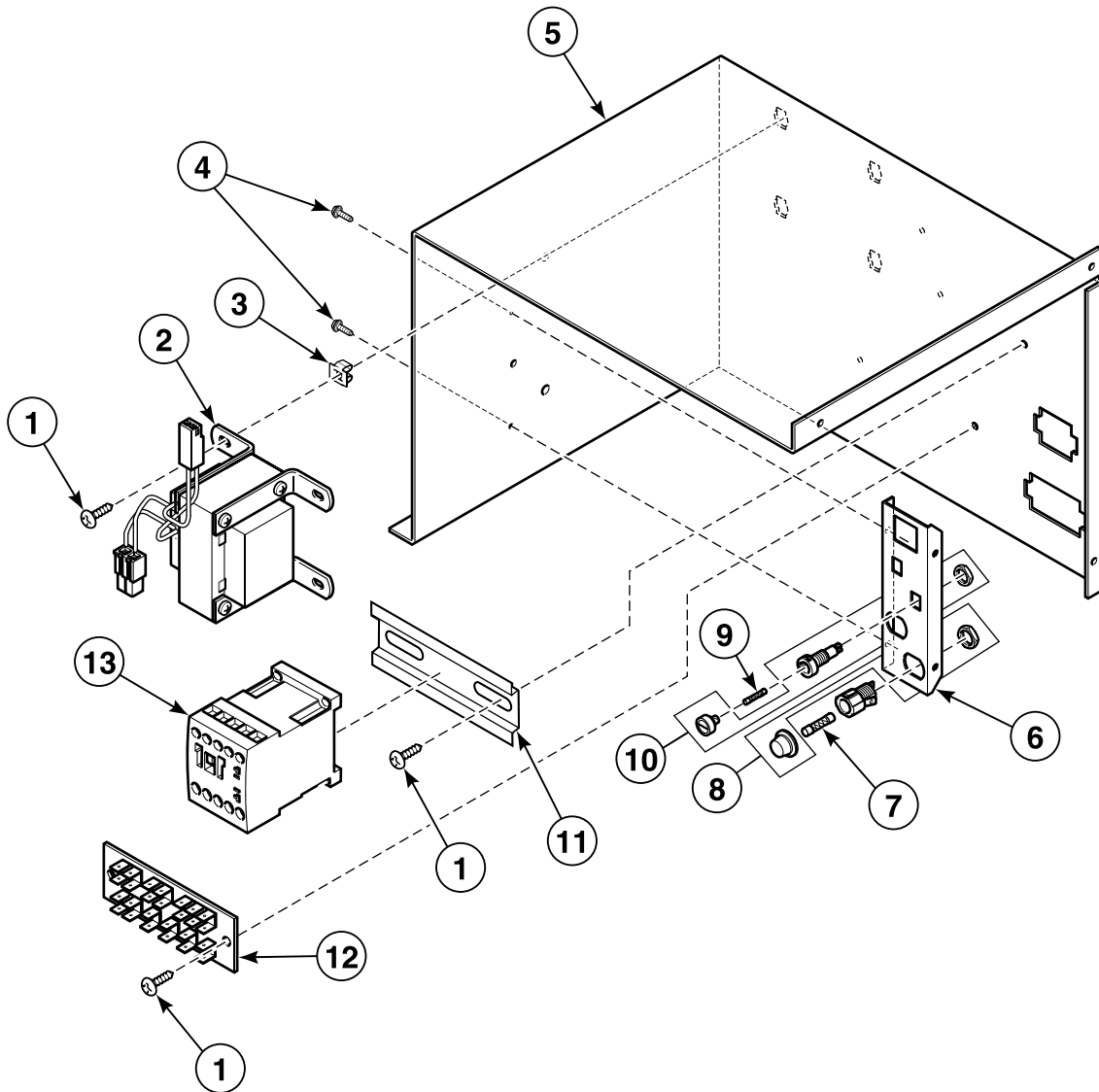


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Front Control Box - Non-CE Models

REF	PART NO.	DESCRIPTION	COMMENTS
	FR00281P	Control Harness	
1	TU13802P	Transformer	
2	FR116	Electric Box Weldment	
3	M400770	Snap Bushing	3 required
4	FR184	Bracket	2 required
5	430497	Screw	
6	FR183P	Capacitor	2 required
7	M412692	Din Rail	
8	TU13516P	Contactor	
9	TU15265	Terminal Board	

Front Control Box - CE Models

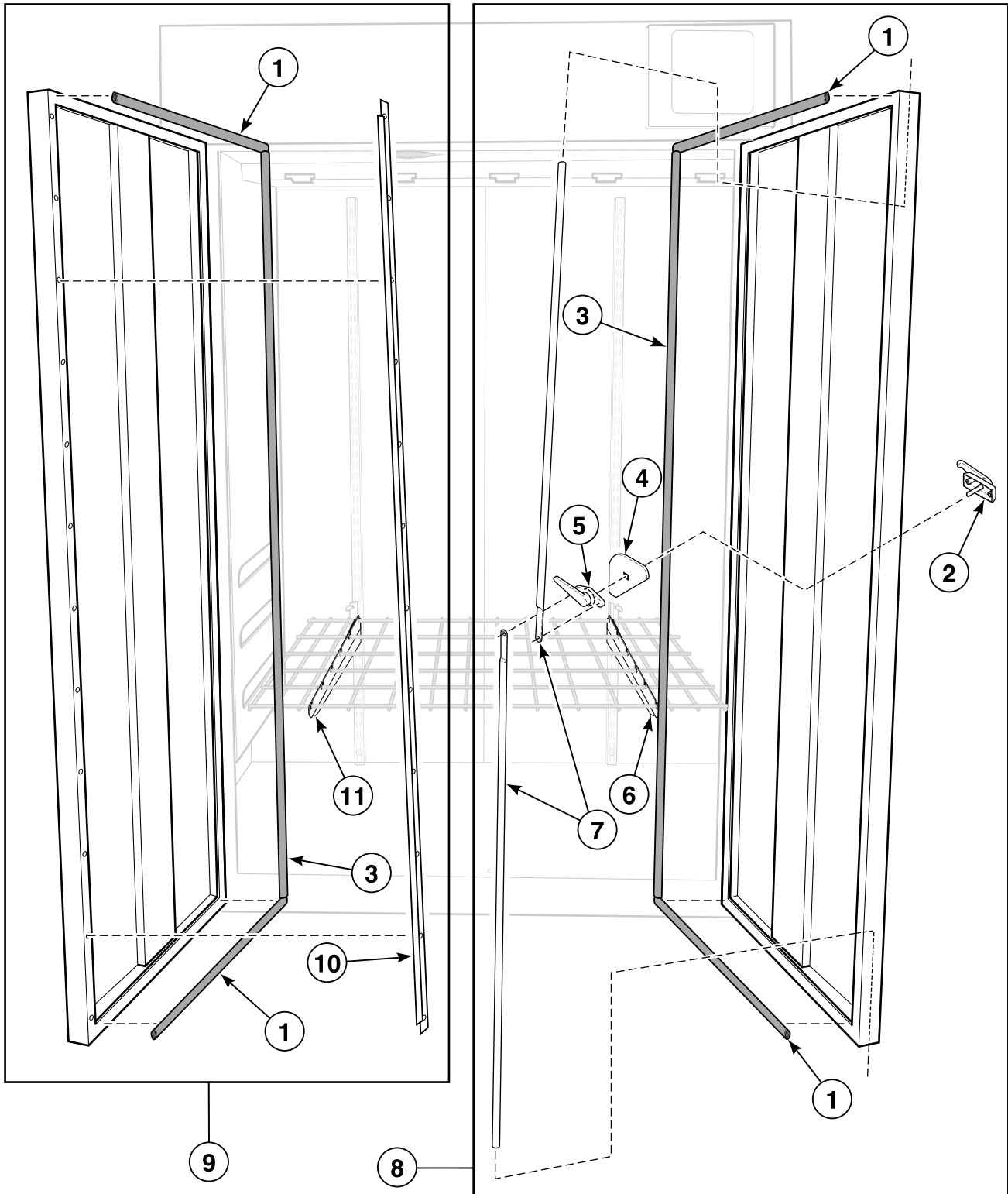


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Front Control Box - CE Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M413508	Jumper Harness Assembly	380 Volt
	M413509	Jumper Harness Assembly	415 Volt
	70337401	Fuse Label	
	FR00337	Control Harness	
1	430497	Screw	
2	M414229P	Transformer	
3	70030501	Expansion Clip	4 required
4	51780	Screw	
5	FR00342	Front Box Weldment	
6	70313602	Fuse Bracket	
7	M413621	Fuse	2 required; .5 Amp
8	44155601	Fuse Holder	2 required
9	70406601	Fuse	3.5 Amp
10	70329401P	Fuse Holder Body	Includes 70329501 Fuse Holder Cap
11	M412692	Din Rail	
12	TU15265	Terminal Board	
13	TU13516P	Contactor	

Door Assemblies and Components



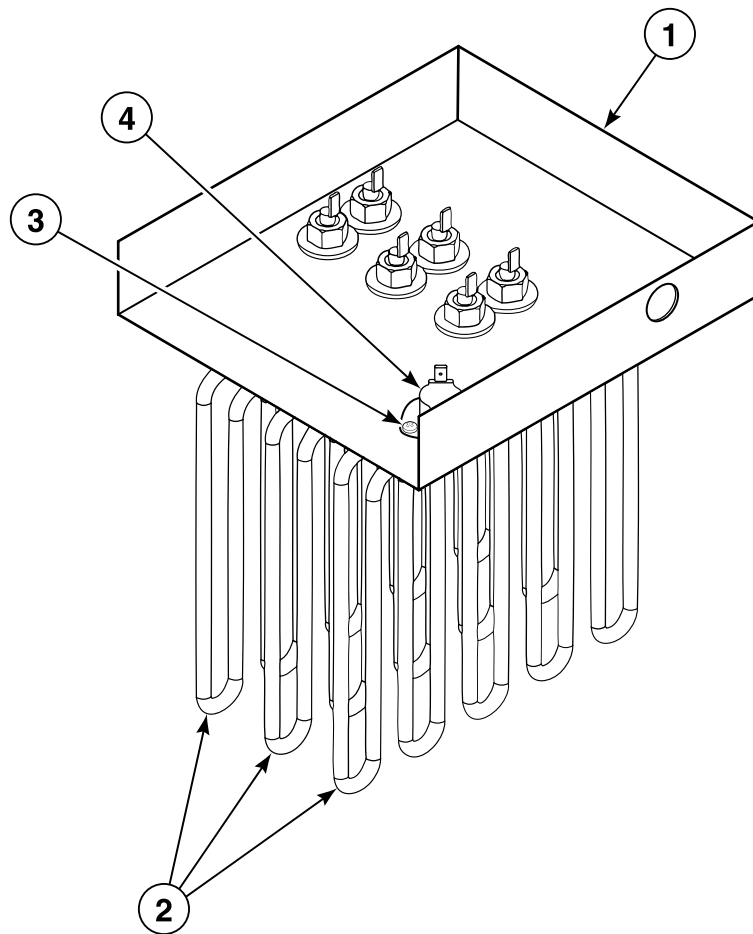
TMB2461P_FR00262

Door Assemblies and Components

REF	PART NO.	DESCRIPTION	COMMENTS
	TU7733	Screw	
	70392701P	Gasket	Attaches to item 10
	501524	Screw	
	56552	Washer	
	44071201	Nut	
1	FR217	Door Gasket	Top and bottom
2	FR124	Handle	Includes lock and key
3	FR218	Door Gasket	Sides
4	FR151	Handle Stop Plate	
5	FR123	Handle	
6	FR248W	Hose Rack Bracket Assembly	Right
7	FR122	Rod Latch Assembly	
8	FR157P	Door Assembly	Right; Textured paint
	FR157W	Door Assembly	Right; Flat paint
9	FR156P	Door Assembly	Left; Textured paint
	FR156W	Door Assembly	Left; Flat paint
10	N/A	Z-Bar	
11	FR247W	Hose Rack Bracket Assembly	Left

N/A = Part no longer available

Heater Assembly

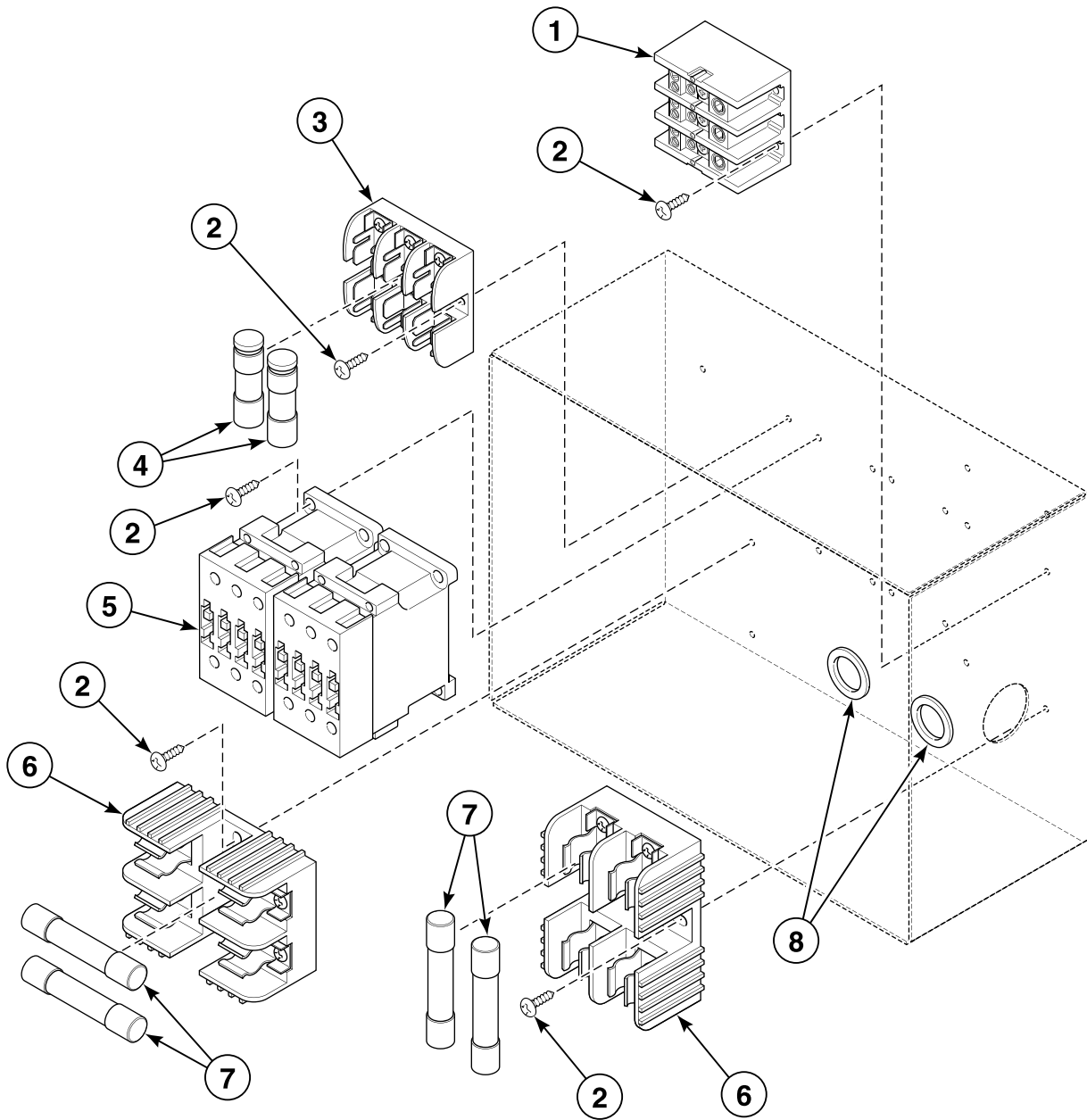


TMB2404P_FR00262

Heater Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	FR170	Door Heater	
2	FR120	Heater	3 required; Includes nuts and washers
3	TU7733	Screw	2 required
4	TU13738	Thermostat	

Junction Box - 1 Phase

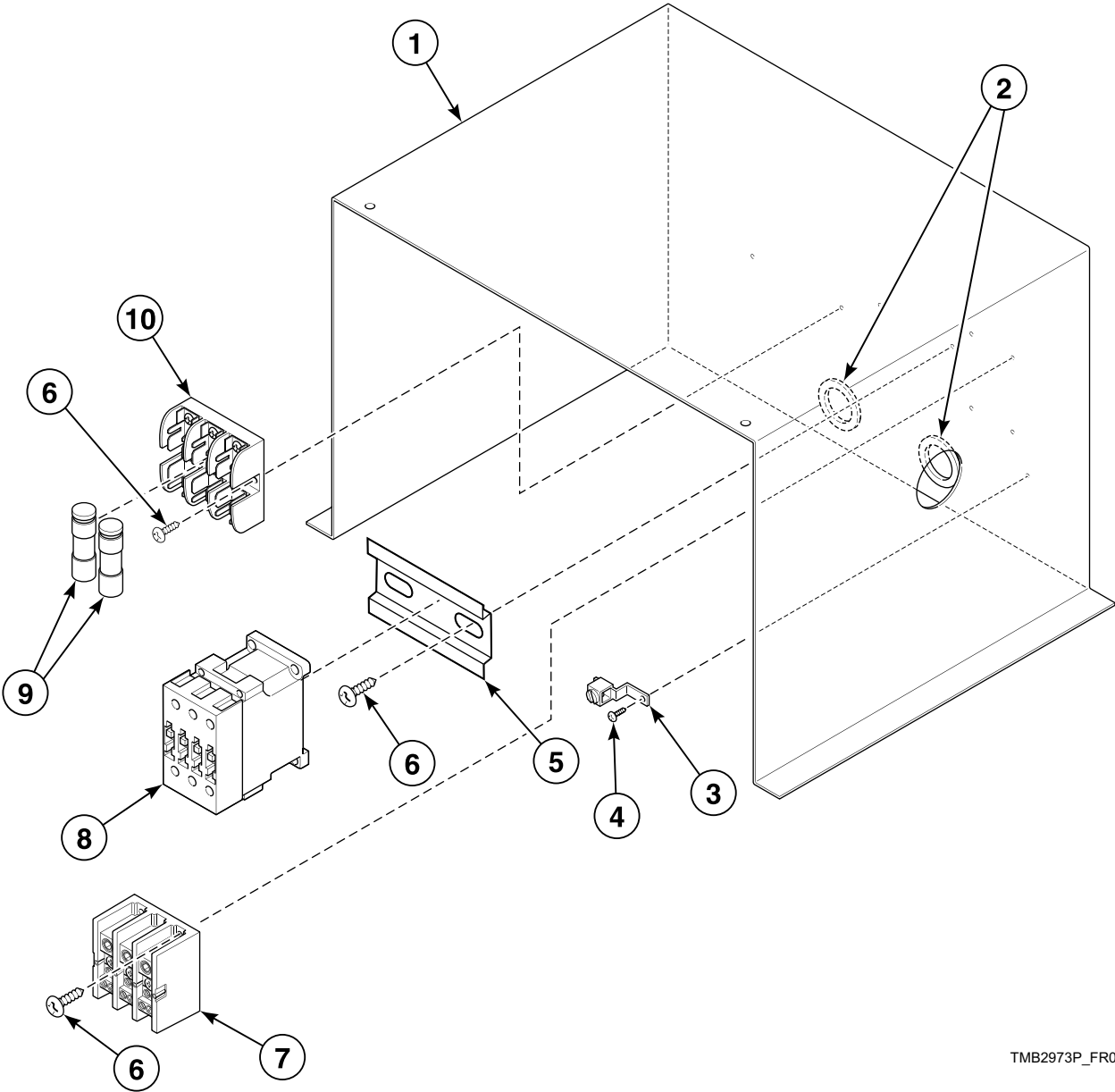


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Junction Box - 1 Phase

REF	PART NO.	DESCRIPTION	COMMENTS
1	M413865	Terminal Block	
2	TU7733	Screw	
3	TU8201	Fuse Holder	250 Volt; 30 Amp
4	TU819710	Fuse	250 Volt
5	TU14684P	Contactor	24 Volt; 17 Amp; 3 Phase
6	TU11096	Fuse Holder	250 Volt; 60 Amp
7	TU7223	Fuse	35 Amp; 250 Volt
8	M400770	Snap Bushing	

Junction Box - 3 Phase, Non-CE Models

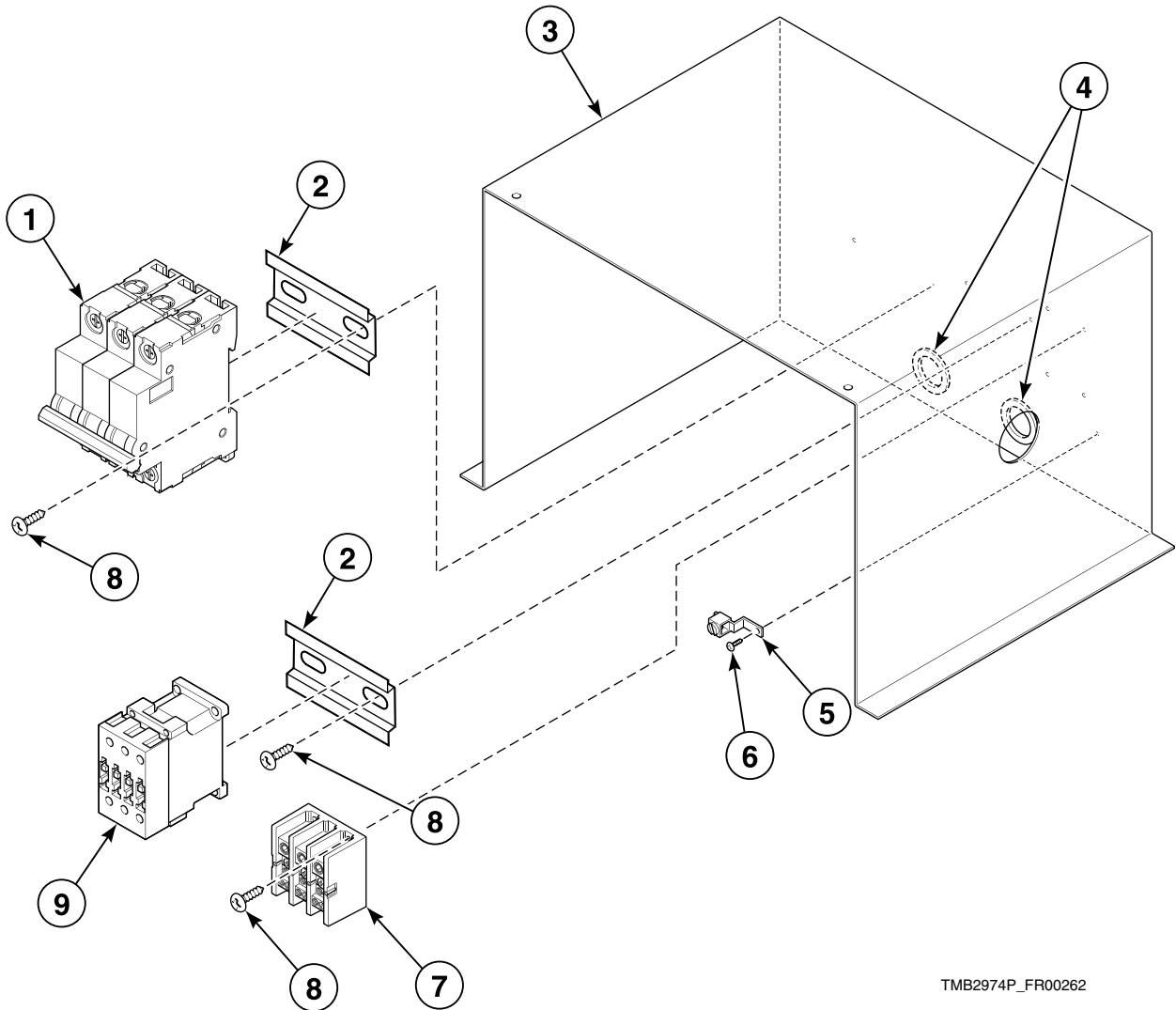


TMB2973P_FR00262

Junction Box - 3 Phase, Non-CE Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70218701	Wire Label	
1	FR207	Electric Box Weldment	
2	M400770	Snap Bushing	
3	FR00322	Grounding Lug Connector	
4	M402917	Screw	
5	M412692	Din Rail	
6	TU7733	Screw	
7	M413865	Terminal Block	
8	TU14684P	Contactor	24 Volt; 17 Amp; 3 Phase
9	TU819710	Fuse	250 Volt; 2 required
10	TU8201	Fuse Holder	250 Volt; 30 Amp

Junction Box - 3 Phase, CE Models



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Junction Box - 3 Phase, CE Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M412096	Earth Terminal Sticker	
	70218701	Wire Label	L1, L2, L3
1	M412407P	Circuit Breaker	
2	M412692	Din Rail	2 required
3	FR207	Electric Box Weldment	
4	M400770	Snap Bushing	
5	FR00322	Grounding Lug Connector	
6	430497	Screw	2 required
7	M413865	Terminal Block	
8	TU7733	Screw	
9	TU14684P	Contactor	24 Volt; 17 Amp; 3 Phase

[illegible]

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